A new battery generation for the next car generation





ECD ENHANCED CYCLING MAT



AGM ABSORBENT GLASS MAT



## THE POWER TO INNOVATE



#### SUPPORTING RESEARCH TO CREATE THE MOST INNOVATIVE PRODUCT TECHNOLOGIES

A recognized leader in the production and recycling of lead acid batteries in over 80 countries, EXIDE Technologies has always made innovation a central element of its business. Now EXIDE Technologies is boosting its efforts to drive the development of new and future generations of hybrid vehicles.

In 2009, the Research & Development department has been expanding, as reflected by a 45% budget increase and the recruitment of 60 new engineers and Ph.D. graduates. The acquisition of cutting-edge laboratory equipment provides researchers with world class conditions for achieving technological breakthroughs.

But progress also comes through collaboration with outside experts, which is why EXIDE Technologies has strong R&D partnerships with the US Department of Energy (SRNL), Axion Power International and Nano-Terra, among others. Their combined expertise opens the way for advancements in the most innovative technologies:

- Conductive glass micro-sphere additives.
- Carbon-graphite additives.
- Nanotechnologies.

SRNL





Exide's new batteries now bear the «Exide Intelligent Power» logo, in recognition of the fact that these new energy solutions will be perfectly adapted to the needs of tomorrow's hybrid vehicles.

The automotive industry must rise to a major challenge and Exide Technologies, as a supplier of energy solutions, will play a key role.



A new battery generation for the next car generation

## A FULL LINE OF PRODUCTS DEDICATED TO MICRO-HYBRID VEHICLES

Set to expand their market penetration considerably, micro-hybrid vehicles currently represent the most operationally feasible and reliable technological solution. This is why most car manufacturers have launched new micro-hybrid vehicles featuring the following equipment:

#### <u>MICRO-HYBRID EQUIPMENT</u>





**STOP & START** 



#### **REGENERATIVE BRAKING**

Once the driver lifts his foot off the accelerator, the starter-alternator immediately converts the vehicle's kinetic energy (rotational speed of the alternator) into electrical energy, which in turn recharges the battery. The battery charge acceptance and cycle resistance are key to this system's operations.

#### FUEL REDUCTION EQUIPMENT

Examples of dedicated micro-hybrid equipment capable of generating fuel/emissions savings:

- Intelligent alternator.
- Gear switch indicator.
- Predictive energy and electronic fluid temperature management.
- Thermo generator.
- Steering by wire and Braking by wire.

Any additional equipment will act as an additional energy load on the battery.



This system allows the engine to be switched off in order to save fuel when the vehicle is temporarily idling at traffic signals or during traffic jams. Whenever the vehicle is standing still, all electrical devices are receiving energy from the battery and act as an additional battery load. The engine restarts after each automatic stop, which also results in a significantly greater number of high-rate load phases during the battery life cycle.

# EXIDE MICRO-HYBRID SOLUTION



Jointly developed with Europe's major vehicle manufacturers of premium micro-hybrid applications, Exide AGM (Absorbent Glass Mat) is the most advanced technology able to provide optimal performance in extreme cycling applications, with both high-charge acceptance and partial state-of-charge operations. These factors are absolutely key for micro-hybrid vehicles equipped with Stop & Start and Regenerative Braking systems.

- Original Equipment Technology & Quality.
- Extreme endurance: 3 times the life cycle durability of a standard battery.
- Maximum safety: Hermetically sealed with VRLA pressure control valves and top gas recombination properties. Optimal safety for passenger compartment installation.





Jointly developed with Europe's major vehicle manufacturers of micro-hybrid applications, Exide ECM (Enhanced Cycle Mat) technology is perfectly adapted to entry-level micro-hybrid vehicles equipped with the Stop & Start system:

- Original Equipment Technology & Quality.
- High endurance: Optimized for micro-hybrid cycling profile.
- Maximum flexibility: High temperature cycling performances makes Exide ECM the recommended solution for batteries installed in engine compartments.



#### TOMORROW'S BATTERY STANDARD AVAILABLE TODAY



#### EXIDE EXPERT ADVICE FOR OPTIMAL SERVICE LIFE :

- **Battery replacement on micro-hybrid** vehicles should always respect the technology of the original battery. Please refer to the Exide fitment catalogue for the right fit.
- Conventional lead-acid battery should not be used as a replacement on micro-hybrid vehicles.
- ECM and AGM technologies could provide **extra service life duration for traditional cars** with high level of equipment exposed to intensive use.

\*For extra life, choose the technology best suited to battery location (passenger vs. engine compartment).

# A NEW ERA IN THE AUTOMOTIVE INDUSTRY

With EU legislation limiting vehicle  $CO_2$  emissions to 130 g/km by 2015, the automotive industry appears to be entering a new era. In their efforts to comply, car manufacturers have been developing alternative means of electric propulsion and innovative equipment to reduce fuel consumption. A complete line of new vehicle models is now emerging: Hybrid Electric Vehicles (HEV).

ELECTRIC VEHICLES (EV)	CO2/fuel savings	Driving power source
Vehicles featuring a 100% electric driving power source.	100%	
Battery technologies: Li-ion, NiMH.		
Battery replacement: Not required. Battery should last the entire vehicle service life.		lotor
FULL-HYBRID		tric V
Vehicles operated by independent alternation of combustion engine and electric motor.	50%	Elect
Battery technologies: Li-ion, NiMH, Advanced Lead Acid batteries in development. Battery replacement: Not required. Battery should last the entire vehicle service life		
MILD-HYBRID		
Vehicles equipped with a complementary electric motor to add torque (a boost) to the main combustion engine.	25%	
Battery technologies: Li-ion, NiMH, Advanced Lead Acid batteries in developme Battery replacement: Not required. Battery should last the entire vehicle service	ent. life.	
MICRO-HYBRID		
Vehicles powered by a traditional diesel/petrol engine equipped with additional systems / devices to reduce fuel consumption: Stop & Start regenerative braking, etc.	15% .,	Φ
Battery technologies: AGM (Absorbent Glass Mat), ECM (Enhanced Cycling Mat). Battery replacement: Required.		rol engin
TRADITIONAL CARS		sel/pet
Vehicles powered by a traditional diesel/petrol engine.		Dies
Battery technologies: Conventional lead-acid.		
Battery replacement: Required.		

# **PRODUCT CHARACTERISTICS**

Main Feature   Starter battery + Extreme resistance to cycling + Gas recombinant (VRLA)   Starter battery + High resistance to cycling at high temperature   Starter battery (capacity and old cranking performances)     Technology   AGM Absorbed Glass Met   ECM Enhanced Cycling Met   Exmet     Plate Design   Casted/Expanded metal designed with AGM-specific active materials and curing   Expanded metal improved with a higher-density active material + additives   Standard expanded metal metal designed with AGM-specific active materials and curing   Exmet   Standard expanded metal metal designed with AGM-specific active materials and curing   Example   Polyethylene envelope   Polyethylene envelope   Polyethylene envelope     Plate Group Compression   High   Low   None     Charge Acceptance   High   Medium   Low   Heat-sealed double lid with valves. Gas recombined to water in the cells   Spill proof / Maintenance free   Spill proof / Maintenance free     Handling / Maintenance   Leak proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free			ECM ENHANCED CYCLING MAT	Conventional lead-acid (Exide Premium)		
Technology   AGM Absorbed Glass Mat   ECM Enhanced Cycling Mat   Exmet     Plate Design   Casted/Expanded metal designed with AGM-specific active materials and curing   Expanded metal improved with a higher-density active material + additives   Standard expanded metal     Separator   Glass Mat   Polyethylene envelope + Poly Mat   Polyethylene envelope + Poly Mat   Polyethylene envelope     Plate Group Compression   High   Low   None     Charge Acceptance   High   Medium   Low     Lid technology   VRLA-Hermetic seeled id with valves. Gas recombined to water in the cells   Heat-seeled double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells   Heat-seeled double lid with exide-patented labyrinth system. Vapors condensed to water and then returned to the cells     Handling / Maintenance   Leak proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free     Key Performances   X3 I 15% I 15%   I 15% I 15% I 15% I 15% I 15% I 15%	Main Feature	Starter battery + Extreme resistance to cycling + Gas recombinant (VRLA)	Starter battery + High resistance to cycling at high temperature	Starter battery (capacity and cold cranking performances)		
Plate Design   Casted/Expanded metal designed with AGM-specific active materials and curing   Expanded metal improved with a higher-density active material + additives   Standard expanded metal     Separator   Glass Mat   Polyethylene envelope + Poly Mat   Polyethylene envelope + Poly Mat   Polyethylene envelope     Plate Group Compression   High   Low   None     Charge Acceptance   High   Medium   Low     Uid technology   VRLA-Hermetic sealed lid with valves. Gas recombined to water in the cells   Heat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells   Medium   Heat-sealed double lid withen and then returned to the cells     Handling / Maintenance   Leak proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free     Key Performances   X3   YPLA PROF   Spill proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free	Technology	AGM Absorbed Glass Mat	ECM Enhanced Cycling Mat	Exmet		
SeparatorGlass MatPolyethylene envelope + Poly MatPolyethylene envelope + Poly MatPlate Group CompressionHighLowNoneCharge AcceptanceHighMediumLowUtil technologyVRLA-Hermetic sealed lid with valves. Gas recombined to water in the cellsHeat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cellsHeat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cellsHeat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cellsHeat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cellsHeat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cellsHandling / MaintenanceLeak proof / Maintenance freeSpill proof / Maintenance freeSpill proof / Maintenance freeKey PerformancesX3 115%VRLA PROFVRLA PROFSpill PROFSpill proof / Maintenance free	Plate Design	Casted/Expanded metal designed with AGM-specific active materials and curing	Expanded metal improved with a higher-density active material + additives	Standard expanded metal		
Plate Group Compression High Low None   Charge Acceptance High Medium Low   Lid technology VRLA-Hermetic sealed lid with valves. Gas recombined to water in the cells Heat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells Heat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells   Handling / Maintenance Leak proof / Maintenance free Spill proof / Maintenance free Spill proof / Maintenance free   Key Performances X3 (15%) VRLA SEALED LEAK- PROOF X2 (10%) 100% X1 SPILL PROOF	Separator	Glass Mat	Polyethylene envelope + Poly Mat	Polyethylene envelope		
Charge AcceptanceHighMediumLowLid technologyVRLA-Hermetic sealed lid with valves. Gas recombined to water in the cellsHeat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cellsHeat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cellsHandling / MaintenanceLeak proof / Maintenance freeSpill proof / Maintenance freeSpill proof / Maintenance freeKey PerformancesX3 115%VRLA SPILL PROOFVRLA PROOFX2 PROOF100% X1 PROOF	Plate Group Compression	High	Low	None		
Lid technology   VRLA-Hermetic sealed lid with valves. Gas recombined to water in the cells   Heat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells   Heat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells     Handling / Maintenance   Leak proof / Maintenance free   Spill proof / Maintenance free   Spill proof / Maintenance free     Key Performances   X3 I 15%   VRLA SEALED LEAK- PROOF   SPILL PROOF   SPILL PROOF	Charge Acceptance	High	Medium	Low		
Handling / Maintenance Leak proof / Maintenance free Spill proof / Maintenance free Spill proof / Maintenance free   Key Performances X3 115% VRLA SEALED LEAK- PROOF SPILL 100% SPILL PROOF	Lid technology	VRLA-Hermetic sealed lid with valves. Gas recombined to water in the cells	Heat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells	Heat-sealed double lid with Exide-patented labyrinth system. Vapors condensed to water and then returned to the cells		
Key Performances X3 X2   115% VRLA SEALED LEAK- PROOF X2   100% X1   SPILL PROOF	Handling / Maintenance	Leak proof / Maintenance free	Spill proof / Maintenance free	Spill proof / Maintenance free		
	Key Performances	X3 VRLA SEALED LEAK- PROOF	X2 100% SPILL PROOF	100% X1 SPILL PROOF		

### **TECHNICAL SPECIFICATIONS**





CODE	PERFORMANCES		DIMENSIONS				CHARACTERISTICS		
	CAPACITY Ah	CCA A (EN)	BOX	L (mm)	W (mm)	H (mm)	POLARITY	TERMINAL	HOLD DOWN
EK700	70	760	L3	278	175	190	0	1	B13
EK800	80	800	L4	315	175	190	0	1	B13
EK900	90	900	L5	353	175	190	0	1	B13



#### MICRO-HYBRID

ECM ENHANCED CYCLING MAT

CODE	PERFORMANCES		DIMENSIONS				CHARACTERISTICS		
	CAPACITY Ah	CCA A (EN)	BOX	L (mm)	W (mm)	H (mm)	POLARITY	TERMINAL	HOLD DOWN
EL600	60	540	L2	242	175	190	0	1	B13
EL700	70	630	L3	278	175	190	0	1	B13
EL800	80	720	L4	315	175	190	0	1	B13





By Exide Technologies / www.exide-intelligent-power.com

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